

### Inspection SPECIFICATION SHEET

PRODUCT CODE: PHD-WH			Invoice No.				Batch Size					
Neverbend Post Hole Digger (Wooden Handles)			Purchase Order No.				Sample Size					
Product must conform to all identified criteria			SAMPLE (Sheet No _____ of _____ Sheets)									
DIMENSIONAL CRITERIA		SPECIFICATION	1	2	3	4	5	6	7	8	9	10
1	Head Finish inc. Blades	Silver/Grey Hammer P/coat										
2	Head / Blades Connection Method	3 Rivets each										
3	Head / Handles Connection Method	2 Bolts each										
4	Handle Finish / Material	Lacquered Ash										
5	Handle Length	1120 ± 20 mm										
6	Handle Diameter	37.0 ± 0.5 mm										
7	Handle / Head / Blades	Secure										
8	Labels on Handle	Neverbend										
9		Barcode; 5012095072034										
10		Date Code;										
11	Free from	Defects and Rust										
12	Overall Length	1470 ± 25 mm										
<b>Complete all attributes for 3 samples. Complete attributes 1 – 12 for the full SQC sample size</b>												
13	Head Length inc. Blades	350 ± 5 mm										
14	Head Material Thickness	4.0 ± 0.2 mm										
15	Head Pivot Diameter	8.5 ± 0.5 mm										
16	Blade Length	230 ± 3 mm										
17	Blade Width	123 ± 3 mm										
18	Blades External Diameter	150 ± 5 mm										
19	Blade Thickness (Gauge)	2.0 ± 0.2 mm (14 / 15 swg)										
20	Blade Hardness	45 HRc Min										
21	Handle Span when Closed	130 ± 10 mm										
22	Handle Span when Full Open	600 ± 10 mm										
23	Handle Moisture Content	10 – 16 %										
24	Neverbend Label Position	530 ± 20 mm										
25	Assembled Weight	4.000 ± 0.020 Kg										
26												
27												
28												
<b>Approved for S&amp; J by Tk / PH</b>		<b>Issue 1</b>	<b>Approved by Supplier</b>				<b>Inspection Completed by</b>				<b>Date</b>	
		<b>09 / 07 / 09</b>										

